



REPRO

SPECIFICATION

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Boxes lpf

Repro specification.

Process colours to be specified as cmyk. Specials colours as pantones in the colour pallets.

Do not add any pms colours, other than the ones that were agreed upon.

Do not change any pms colour other than agreed upon with the customer.

The cutting and folding lines as an extra colour on overprint.

Every effort must be made when reproducing a digital file to ensure exact reproduction and when printing a barcode surrounded with a solid colour, enough quiet zone must be left before solid area. Bar width reduction .010 for all bar codes is our standard.

We will not guarantee any code smaller than 80 %.

For wet proofing. Inks, varnish, colour standards, board ect will be supplied for proofing. Colour sequence and varnish finish to be advised for each job. Progressives and positional setters must be returned together with overs board stock, inks and varnish. Should any mixing be done at a trade house a wet sample of the colour mixed for proofing and formulation must be supplied with proofs. Colour bars. Solid bars are required for all colours to work in conjunction with 40% and 80% tint boxes measuring 10mm by 10mm.

Dot gain.

At 40% = 15-22% gain.

At 80% = 9-11% gain.

Solid densities.

Cyan	1.40.	15° (at 150 lpi)
Magenta	1.40.	45°
Yellow	1.30	90°
Black	1.80	75°

Measured by gretag 186

Spreads , chokes and trapping are to be adequately covered on relevant spots in the design

0.15/0.2 mm.

Minimum font height

- positive

5 pt

- negative

6 pt

Bleed

2 mm.

Special note to all suppliers of repro to boxes lpf due to the ever increasing range of cartons produced by Boxes LPF, and the subsequent updates that may be required, it is of up most importance to fully identify all items when originated. Any change however small must also be identified with a new origination date, and supplied (as per our repro spec). Failure to comply could result in extra charges. Encured will result in extra charges. Charges available on request.